



Ship Via:

				Packaging 2 - 28 - B4B	
				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
110	QC 6	12 pcs	8/2/19	0.00 0.00	QC 6 - 9
					QC 6 - 68
					QC 6 - 61
					QC 6 - 40
190	Packaging 3-1 - Stock - B4B	12 pcs	8/2/19	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
					Packaging 3 - 21 - B4B
					Packaging 3 - 22 - B4B
					Packaging 3 - 23 - B4B
					Packaging 3 - 24 - B4B
					Packaging 3 - 25 - B4B
					Packaging 3 - 26 - B4B
					Packaging 3 - 27 - B4B
					Packaging 3 - 28 - B4B
					Packaging 3 - 29 - B4B
					Packaging 3 - 30 - B4B
					Packaging 3 - 31 - B4B
					Packaging 3 - 32 - B4B
					Packaging 3 - 33 - B4B
					Packaging 3 - 34 - B4B
					Packaging 3 - 35 - B4B
					Packaging 3 - 36 - B4B
200	QC 21 - SA	12 pcs	8/2/19	0.00 0.00	QC 21 - SA - 21
					QC 21 - SA - 70
					QC 21 - SA - 53

DAS
61
9-88

ML 11/11/19

QC 21
21
9-88

NOV 1 1 2019

Part Op 100 - (Purchasing) ISSUE P/O: ~~105~~ 043813 SUPPLIER: PLASTECH MANUFACTURE D3290-3 AS PER
 Descriptions: DWG C OF C IS REQUIRED
 105 - (Receive & Inspect for Damage & Mat'l Certs)
 110 - (QC6- All purchased or subcontracted products) ***Windows need to be protected at all time***
 190 - (Identify as per dwg & Stock Location: _____)
 200 - (QC21- Final Inspection - Work Order Release)

x12 R

Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
D3290-3P	Window	12 Ea (1 ea)	100-Purchasing	5203084	
MACRLICS.125	1/8" Polycast li Sheet	69.8160 sf (5.818 ea)	100-Purchasing	5151992	
				(5203085)	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Purchasing	D3290-3P	12	0	0	
	MACRLICS.125	70	1,699	0	
Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Window	26.580Inches $\pm$ 0.030	26.610 26.550		
2	Window	16.080Inches $\pm$ 0.030	16.110 16.050		
3	Window	13.790Inches $\pm$ 0.030	13.820 13.760		
4	Window	12.400Inches $\pm$ 0.030	12.430 12.370		
5	Window	8.810Inches $\pm$ 0.030	8.840 8.780		

Plex 6/20/19 4:06 PM dart.lussier.patrick



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB043813



Supplier: PLA002-VC
Plas-Tech
115 Applewood Crescent
Concord
ON
L4K 5C1 Canada
Phone: 416-736-0004
Fax: 416-736-0010

PO No: POHB043813
PO Date: 6/20/19
Due Date: 8/2/19
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Phone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 60
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	196794	D3136-043P			Window Assembly : Various STC's receive pcs	Firmed	-	8/2/19	6 pcs	0 pcs	6 pcs	\$100.00/pcs	\$600.00
2	196795	D3136-045P			Window Assembly : Various STC's receive pcs	Firmed	-	8/2/19	4 Ea	0 Ea	4 Ea	\$100.00/Ea	\$400.00
3	196796	D3139-1P			Guard : Various STC's As per Dwg D3139 Rev. C	Firmed	-	8/2/19	8 pcs	0 pcs	8 pcs	\$40.00/pcs	\$320.00
4	196797	D3139-3P			Guard : Various STC's As Per Dwg D3139 Rev. C	Firmed	-	8/2/19	7 pcs	0 pcs	7 pcs	\$40.00/pcs	\$280.00
5	196798	D3139-4P			Guard : Various STC's receive pcs	Firmed	-	8/2/19	4 Ea	0 Ea	4 Ea	\$40.00/Ea	\$160.00
6	196799	D3280-1L02P			Floor Protector, LH : Various STC's receive pcs	Firmed	-	8/2/19	6 pcs	0 pcs	6 pcs	\$200.00/pcs	\$1,200.00
7	196800	D3280-3L02P			Floor Protector, RH : Various STC's receive pcs	Firmed	-	8/2/19	3 pcs	0 pcs	3 pcs	\$200.00/pcs	\$600.00
8	196801	D3281-1L02P			Floor Protector, Fwd LH Black : Various STC's	Firmed	-	8/2/19	6 Ea	0 Ea	6 Ea	\$180.00/Ea	\$1,080.00
9	196803	D3281-3L02P			Floor Protector, Aft LH (Black) : Various STC's receive pcs	Firmed	-	8/2/19	3 pcs	0 pcs	3 pcs	\$180.00/pcs	\$540.00



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB043813



Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
10	196806	D3281-4L02P			Floor Protector, Aft RH (Black) : Various STC's receive pcs	Firmed	-	8/2/19	5 Ea	0 Ea	5 Ea	\$180.00/Ea	\$900.00
11	196807	D3290-3P	DAS 61 9-89		Window : Various STC's As Per Dwg D3290 Rev. C	Firmed	-	8/2/19	12 Ea	0 Ea	12 Ea	\$90.00/Ea	\$1,080.00
12	196808	D3690-1P			Glareshield : Various STC's As Per Dwg D3690 Rev. C	Firmed	-	8/2/19	3 pcs	0 pcs	3 pcs	\$526.00/pcs	\$1,578.00
13	196809	D3874-1L08P			Floor Protector - Co-Pilot Clear : Various STC's	Firmed	-	8/2/19	2 Ea	0 Ea	2 Ea	\$295.00/Ea	\$590.00
14	196810	D3875-1L08P			Floor Protector - Passenger Clear : Various STC's	Firmed	-	8/2/19	6 pcs	0 pcs	6 pcs	\$169.00/pcs	\$1,014.00
15	196811	D3898-1L02P			Floor Protector - Passenger Black : Various STC's	Firmed	-	8/2/19	3 Ea	0 Ea	3 Ea	\$295.00/Ea	\$885.00
16	196812	D412-711-101P			Replacement Bubble Window As Per Dwg. D412-711-101 Rev. C	Firmed	-	8/2/19	8 pcs	0 pcs	8 pcs	\$472.82/pcs	\$3,782.56
17	196813	D4888-1L02P			Dome Light Housing, Black : Various STC's receive pcs	Firmed	-	8/2/19	5 Ea	0 Ea	5 Ea	\$117.00/Ea	\$585.00

Grand Total: \$15,594.56

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Packing Slip



115 Applewood Crescent
Concord, ON, L4K 5C1
PLASTECHONLINE.COM
P- 416 736 0004
F- 416 736 0010

Shipment Number: 37097
Shipment Date: 08/01/2019
BOL Number:
Customer Key: C1887
Salesperson: MIKE AUBE
Page Number: 1 of 2

B DART AEROSPACE LTD.
I 1270 ABERDEEN STREET
L HAWKESBURY ON K6A 1K7
L CA
T Attn: DALE BATES
O Buyer Contact: PATRICK LUSSIER

S DART AEROSPACE
H 1270 ABERDEEN STREET
I HAWKESBURY ON K6A 1K7
P CA
T Attn: PATRICK LUSSIER
O

Purchase Order
POHB043813
Carrier Account #
CU103666

Sales Order
SO-029537

Incoterms
EX WORKS

Payment Method
COL
Tracking Number

Ship Via
JOURNEY FREIGHT

Item Number Revision	Description	Quantity Shipped	UOM
D3136-043P - Rev.: F	SPACEDOOR WINDOW AS PER DWG D3136 REV F	6	EA
D3136-045P - Rev.: F	SPACEDOOR WINDOW AS PER DWG D3136 REV F	4	EA
D3139-1P - Rev.: C	GUARD AS PER DWG D3139	8	EA
D3139-3P - Rev.: C	GUARD AS PER DWG D3139	7	EA
D3281-1L02P - Rev.: F	FLOOR PROTECTOR, FWD LH AS PER DWG D3281 REV. F B163812	3	EA
D3280-3L02P - Rev.: F	FLOOR PROTECTOR, LH AS PER DWG D3280 REV. F	3	EA
D3281-1L02P - Rev.: F	FLOOR PROTECTOR, FWD LH AS PER DWG D3281 REV. F B163812	3	EA
D3281-3L02P - Rev.: F	FLOOR PROTECTOR, AFT LH AS PER DWG D3281 REV. F B163831	3	EA
D3281-4L02P - Rev.: F	FLOOR PROTECTOR, AFT RH AS PER DWG D3281 REV. F B163821	5	EA
D3290-3P - Rev.: C	REPLACEMENT WINDOW ASSEMBLY AS PER DWG D3290 REV C	12	EA
D3690-1P - Rev.: C	GLARESHIELD ASSEMBLY	3	EA

DAS
61
9-89

Packing Slip



115 Applewood Crescent
Concord, ON, L4K 5C1
PLASTECHONLINE.COM
P- 416 736 0004
F- 416 736 0010

Shipment Number: 37097
Shipment Date: 08/01/2019
BOL Number:
Customer Key: C1887
Salesperson: MIKE AUBE
Page Number: 2 of 2

B DART AEROSPACE LTD.
I 1270 ABERDEEN STREET
L HAWKESBURY ON K6A 1K7
L CA
T Attn: DALE BATES
O Buyer Contact: PATRICK LUSSIER

S DART AEROSPACE
H 1270 ABERDEEN STREET
I HAWKESBURY ON K6A 1K7
P CA
T Attn: PATRICK LUSSIER
O

Item Number Revision	Description	Quantity Shipped	UOM
	AS PER DWG D3690 REV C		
D3874-1L08P - Rev.: B	✓ FLOOR PROTECTOR CO-PILOT CLEAR	✓ 2	EA
	AS PER DWG D3874 REV. B		
D3875-1L08P - Rev.: C	✓ FLOOR PROTECTOR- PASSENGER, CLEAR	✓ 6	EA
	AS PER DWG D3875 REV C		
D3898-1L02P - Rev.: B	✓ FLOOR PROTECTOR-PASSENGER BLACK	✓ 3	EA
	AS PER DWG D3898 REV B		
D412-711-101P - Rev.: C	✓ REPLACEMENT WINDOW	✓ 8	EA
	AS PER DWG D412-711-101 REV C		
D4888-1L02P - Rev.: A	✓ DOME LIGHT HOUSING, BLACK	✓ 5	EA
	AS PER DWG D4888 REV. A		

RECEIVED

AUG 02 2019

DART AEROSPACE LTD.

Mini Max
B/L LD27223

Number of Containers

Gross Weight

Shipped By

Certificate Of Conformance

PLAS-TECH
Think Plastics

Customer: DART AEROSPACE LTD P.O. # H8043813 SO # 029537

Part #	D3136-043P ✓	Qty.	6 ✓	Batch #	-001
Description	SPACEDOOR WINDOW	Material usage	Lot#	DART0125	
	31.98 sq ft.	32 SQ. FT.		S151992	
Part #	D3136-045P ✓	Qty.	4 ✓	Batch #	-002
Description	SPACEDOOR WINDOW	Material usage	Lot#	DART0125	
	17. sq ft.	32 SQ. FT.		S151992	
Part #	D3139-1P ✓	Qty.	8 ✓	Batch #	-003
Description	GUARD	Material usage	Lot#	DART0124	
	1.3328 sq ft.	2 SQ. FT.		S006847	
Part #	D3139-3P ✓	Qty.	7 ✓	Batch #	-004
Description	GUARD	Material usage	Lot#	DART0124	
		2 SQ. FT.		S006847	
Part #	D3281-1L02P ✓	Qty.	3 ✓	Batch #	-006
Description	FLOOR PROTECTOR, FWD L.H.	Material usage	Lot#	DART0119	
		16 SQ. FT.		S152044	
Part #	D3280-3L02P ✓	Qty.	3 ✓	Batch #	-007
Description	FLOOR PROTECTOR, LH	Material usage	Lot#	DART0119	
		16 SQ. FT.		S152044	
Part #	D3281-1L02P ✓	Qty.	3 ✓	Batch #	-008
Description	FLOOR PROTECTOR, FWD L.H.	Material usage	Lot#	DART0119	
		16 SQ. FT.		S152044	
Part #	D3281-3L02P ✓	Qty.	3 ✓	Batch #	-009
Description	FLOOR PROTECTOR, AFT. LH	Material usage	Lot#	DART0119	
		16 SQ. FT.		S152044	

Note: All parts are not identified as meeting QSI044.

By: AB
(Approved QA Signatory)

Date: AUG. 1, 2019 COFC# 124

Page: 1 of 2

Plas-Tech Inc. 115 Applewood Cres. Concord, Ontario L4K 5C1 Tel: (416) 736-0004 Fax: (416) 736-0010

Email: info@plasteconline.com, Web: www.plasteconline.com

Certificate Of Conformance

PLAS-TECH
Think Plastics™

Customer: DART AEROSPACE LTD P.O. # HB043813 SO # 029537

Part #	D3281-4L02P ✓	Qty.	5 ✓	Batch #	-010
Description	FLOOR PROTECTOR, AFT RH	Material usage	32 SQ. FT.	Lot#	DART0119 S152044
Part #	D3290-3P ✓	Qty.	12 ✓	Batch #	-011
Description	REPLACEMENT WINDOW DAS 61 9-89	Material usage	64 SQ. FT.	Lot#	DART0125 S151992
Part #	D3690-1P ✓	Qty.	3 ✓	Batch #	-012
Description	GLARESHIELD ASSEMBLY	Material usage	160 SQ. FT.	Lot#	DART0119 S152044
Part #	D3874-1L08P ✓	Qty.	2 ✓	Batch #	-013
Description	FLOOR PROTECTOR CO-PILOT CLEAR	Material usage	40 SQ. FT.	Lot#	DART0120 S152054
Part #	D3875-1L08P ✓	Qty.	6 ✓	Batch #	-014
Description	FLOOR PROTECTOR - PASSENGER CLEAR	Material usage	80 SQ. FT.	Lot#	DART0120 S152054
Part #	D3898-1L02P ✓	Qty.	3 ✓	Batch #	-015
Description	FLOOR PROTECTOR - PASSENGER BLACK	Material usage	34.6 SQ. FT.	Lot#	DART0101 M128887
Part #	D412-711-101P ✓	Qty.	8 ✓	Batch #	-016
Description	REPLACEMENT WINDOW	Material usage	96 SQ. FT.	Lot#	DART0118 S152010
Part #	D4888-1L02P ✓	Qty.	5 ✓	Batch #	-017
Description	DOME LIGHT HOUSING, BLACK	Material usage	10 SQ. FT.	Lot#	DART0119 S152044

Note: All parts are not identified as meeting QSI044.

By: AS
(Approved QA Signatory)

Date: AUG. 1, 2019 COFC# 124

Page: 2 of 2

Plas-Tech Inc. 115 Applewood Cres. Concord, Ontario L4K 5C1 Tel: (416) 736-0004 Fax: (416) 736-0010

Email: info@plasteconline.com, Web: www.plasteconline.com



D3290-3 NOTES:

- 1) MATERIAL: POLYCAST II CLEAR ACRYLIC SHEET PER MIL-P-5425 OR PLEXIGLAS G CLEAR CAST ACRYLIC SHEET PER LP-381 TYPE 1 GRADE C, 0.125 THICK (REF. DART SPEC. M-ACRYLIC-S.125)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) REMOVE SHARP EDGES
- 6) IDENTIFICATION: ENGRAVE P/N "D3290-3" AND BIN ON LOWER EDGE
USE 0.125" HIGH LETTERS TO MAXIMUM DEPTH OF 0.005"
- 7) WEIGHT: 1.87 +/- 0.42 LBS
- 8) MOLD PER DART TOOL DT8567

APR 10 1969
UNDER REVIEW

DEO ATTACHED
RELEASED
07.09.12

DESIGN	<i>JS</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. D3290 REV. C SHEET 2 OF 2 TITLE REPLACEMENT WINDOW ASSEMBLY 1:5 SCALE 1:5 DART AEROSPACE LTD 1405 50th AVE UNIT 100 HAWKESBURY, ONTARIO L6C 9V6 TEL: 519-271-1400 FAX: 519-271-1401 E-MAIL: DART@AEROSPACE.LTD.CA WWW: WWW.DARTAEROSPACE.COM	
DRAWN	<i>JS</i>		
CHECKED	<i>JS</i>		
MFG. APPR.	<i>JS</i>		
APPROVED	<i>JS</i>		
DATE	07.07.24	DE APPR.	

DRAWING NO. D3290	TITLE REPLACEMENT WINDOW ASSEMBLY	REV. C	DART AEROSPACE LTD ENGINEERING ORDER		D.E.O. NO. D3290-C-1	SHEET NO. SHEET 1 OF 1	SCALE NTS
DRAWN 90	CHECKED	DATE 09.09.18	MFG. APPR. P	APPROVED MD	DATE 09/09/21	DE APPR. H	
DATE 09.09.18	DATE 09.09.18	DATE 09/09/21	DATE 09/09/21	DATE 09/09/21	DATE 09/09/21	DATE 09/09/21	

PURPOSE:

CHANGE MATERIAL THICKNESS OF D3290-1 FRAME TO 0.063 FROM 0.040. REF PAR 09-033.

CHANGE:

MATERIAL CALL-OUT OF D3290-1 FRAME ON SHEET 1 IS AMENDED AS FOLLOWS:

D3290-1 NOTES

- 1) MATERIAL: 6061-T6 (OR 6061-T62) ALUMINUM SHEET ~~0.040-THICK-0.063 THICK~~ (REPLACE)
 PER AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027
~~(REF: DART SPEC: M6061T6S-040)- REF. DART SPEC. M6061T6S.063 (REPLACE)~~
 OR
 5052-H32 ALUMINUM SHEET ~~0.040-THICK- 0.063 THICK~~ (REPLACE)
 PER AMS-QQ-A-250/8 OR AMS 4016
~~(REF: DART SPEC: M5052H32S-040)- REF. DART SPEC. M5052H32S.063 (REPLACE)~~

RELEASED
 R 2009-10-09
 JN